



## Technical Data Sheet

3M™ Scotch® Bi-Directional Filament Tape  
8959



Product Details



Regulatory Info/SDS

### Product Description

Scotch® Filament Tape 8959 is a bi-directional specialty packaging tape reinforced with continuous glass yarns in both the longitudinal and transverse direction along with a biaxially oriented polypropylene backing. The polypropylene backing provides good abrasion, moisture and scuff resistance. The adhesive is specifically formulated to provide good adhesion to a wide variety of surfaces including metallic, plastic, and fiberboard.

### Product Features

- High cross-direction tensile strength.
- Allows printing and illustrations to be seen through the tape.
- Excellent shear and initial adhesion.
- Excellent aging.
- Protection of filaments and adhesive to provide longer package life.
- Performs better than paper backings when exposed to outdoor and humid environments.
- Resists center seams slitting in both machine and cross direction, increasing the performance of the tape.
- Excellent holding power under wide range of application conditions with minimum amount of tape.
- Hold with minimum rubdown, doesn't require water to activate.
- Boxes remain closed for long periods of time.

### Technical Information Note

The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

### Typical Physical Properties

Attribute Name	Test Method	Value
Adhesive Type		Pressure sensitive synthetic rubber-resin
Backing		Biaxial Oriented Polypropylene(BOPP)
Backing Color		Clear
Fiber Reinforcement		Bidirectional Glass Yarn
Total Tape Thickness	ASTM D3652, AFERA 5006	0.13 mm (5.7 mil)

### Typical Performance Characteristics

Attribute Name	Test Method	Temperature	Substrate	Value
180° Peel Adhesion	ASTM D3330, AFERA 5001	23 °C (73 °F)	Stainless Steel	9.0 N/cm (82 oz/in) <sup>1</sup>
Tensile Strength	ASTM D3759, AFERA 5004			280 N/cm (160 lb/in) <sup>1</sup>
Elongation at Break	ASTM D3759, AFERA 5004			6 % <sup>1</sup>

<sup>1</sup> 304 mm/min (12 in/min)

## **Handling/Application Information**

### **Application Techniques**

An extensive line of application equipment is available including portable hand-held dispensers and stationary definite-length dispensers. Application of Scotch® Filament Tape 8959 is most easily accomplished at room temperature. At colder temperatures, approaching 32°F (0°C), the adhesive becomes firm. Once applied, Scotch® Tape 8959 performs well throughout the normal temperature ranges typically encountered by packaged products in shipping and storage environments.

### **Storage and Shelf Life**

Store under normal conditions of 4° to 27°C (40° to 80°F) and 40 to 50% relative humidity in the original packaging, out of direct sunlight. For best performance, use this product within 18 months from date of manufacture.

### **Precautionary Information**

Refer to Product Label and Material Safety Data Sheet for health and safety information before using this product. For additional health and safety information, call 1-800-364-3577

### **Information**

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### **ISO Statement**

This product was manufactured under a 3M quality system registered to ISO 9001 standards.

### **For Additional Information**

To request additional product information or to arrange for sales assistance, call toll free 1-800-362-3550 or visit [www.3M.com/packaging](http://www.3M.com/packaging).

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