



# Technical Data Sheet

## 3M™ Damping Foil 2552



Product Details



Regulatory Info/SDS

### Product Description

3M™ Damping Foil 2552 consists of a room temperature pressure sensitive viscoelastic polymer on a dead soft aluminum foil and is designed for application to vibrating panels and support members. The combination of viscoelastic polymer and a aluminum foil backing (a constrained layer damper, or CLD) has proved to be a unique construction with exceptional ability to control resonant vibrations in the temperature range of 32° to 140°F (0° to 60°C), with survivability from -25° to 175°F (-32° to 80°C).

### Product Features

- Excellent aging qualities of the polymer.
- Wide temperature range for damping. Usable from -25° to 175°F (-32° to 80°C), with peak damping from 32° to 140°F (0° 60°C).
- Liner on product offers the user die-cut capability.
- Pressure sensitive adhesive for ease of application.
- Meets flame retardancy requirements of FAR Part 25.853(a).
- Can pass ASTM E-162 and ASTM E-662 for flammability and smoke generation.

### Technical Information Note

The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

### Typical Physical Properties

Attribute Name	Test Method	Value
Adhesive Type		Acrylic Viscoelastic Polymer
Total Product Weight		0.17 lb/in <sup>2</sup>
Backing		Aluminum
Backing Thickness	ASTM D3652	0.25 mm (10 mil)
Total Tape Thickness	ASTM D3652	0.38 mm (15 mil)
Liner		58# poly-coated paper

Attribute Name	Value
----------------	-------

Attribute Name	Value
Available Formats	<p>Roll Lengths: Standard length 36 yd</p> <ul style="list-style-type: none"> <li>• 2" to 4": up to 180 yd</li> <li>• Wider widths available to 180 yd</li> <li>• Dispensers available for purchase through 3M</li> </ul> <p>Sheets and Die-Cut parts: 3M can introduce you to fabricators with a background of handling this product and the capability to provide sheet goods and die cut dampers to customer specifications.</p> <p>Custom Dispensers: Designed for manual or automatic operation, this custom dispenser removes protective liner from 3M™ Damping Foil 2552 before cutting to a predetermined length. Built to hold and dispense 6" core with a roll size up to 2" wide by 108 yd Engineered for table top usage, this custom dispenser measures 31"L x 22"H x 10"W and weighs only 45 pounds.</p>

## Typical Performance Characteristics

Attribute Name	Test Method	Temperature	Value
180° Peel Adhesion	ASTM D3330	22 °C (72 °F)	7.2 N/cm (65 oz/in) <sup>1</sup>
Elongation at Break	ASTM D3759		12 %
Tensile Strength	ASTM D3759		220.7 N/cm (2016 oz/in)
Long Term Temperature Resistance			80 °C (175 °F) <sup>2</sup>
Minimum Long Term Temperature Resistance			-32 °C (-25 °F) <sup>2</sup>

<sup>1</sup> 12 in/min (300 mm/min)

<sup>2</sup> Long Term (day, weeks)

## Typical Environmental Characteristics

### Solvent Resistance

When properly laminated between two impervious materials, the polymer will resist intermittent exposure to mild acids and alkalis, most oils, grease, gasoline, kerosene, JP-4 fuel, hydraulic fluids, and other typical aromatic and aliphatic hydrocarbon and ketone solvents.

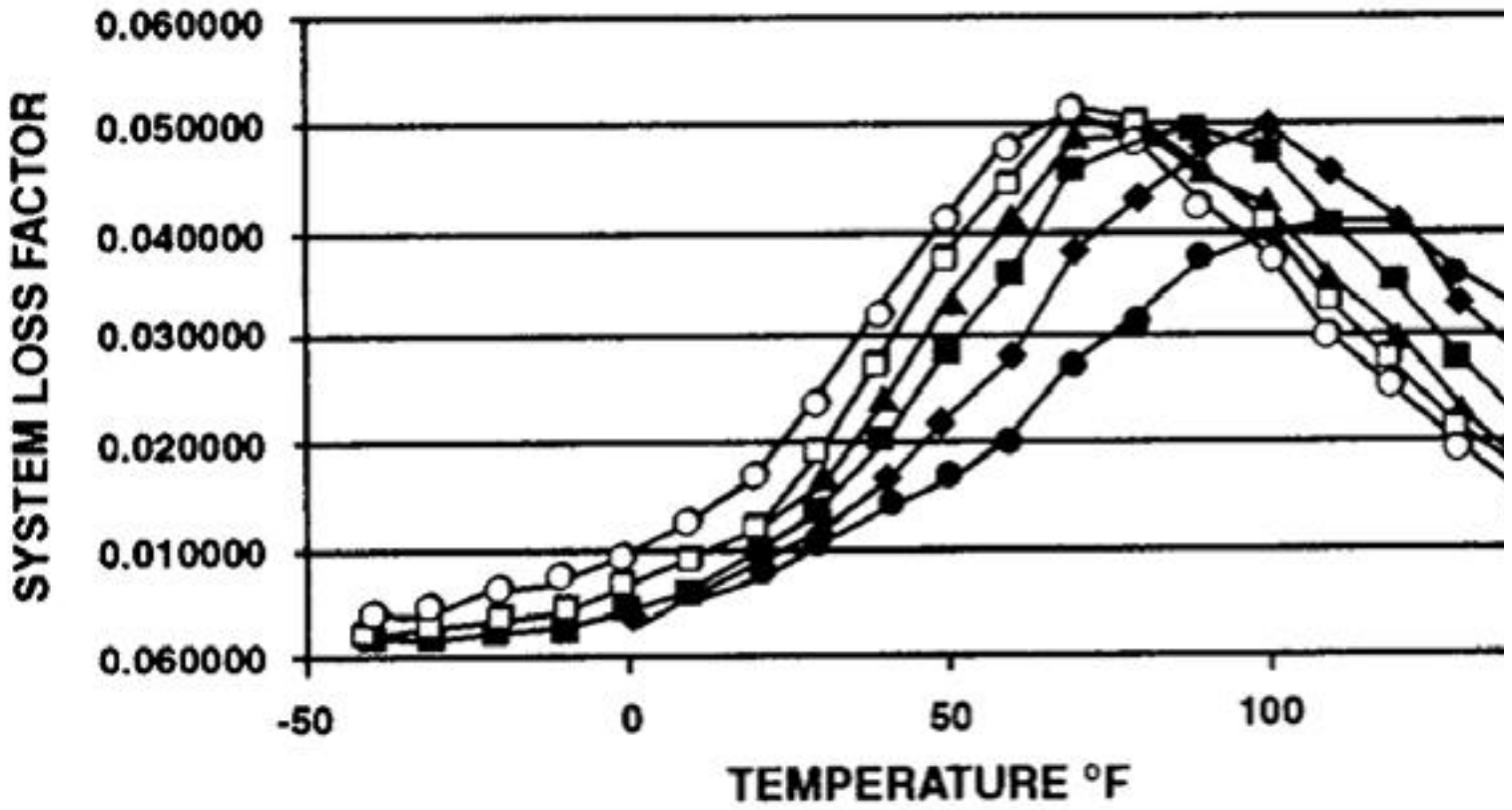
**Note:** Continuous submersion in chemical solutions like solvents or fuels is not recommended.

## Typical Damping Properties

The high-energy dissipative polymer used in 3M damping foil 2552 can afford excellent control of resonance-induced vibrations. When applied to a vibrating structure, the polymer used in 3M damping foil 2552 converts vibration to negligible heat. Vibration amplitudes and structure-borne noise can be consequentially reduced. The performance of most damping devices is highly dependent on the interaction between the device and the system to which it is applied. A constrained layer control system is no different than a typical damping device and its ability to provide the desired performance is affected by parameters other than temperature and frequency. Namely the geometry, stiffness and the structure to which the control system is applied will affect the performance.

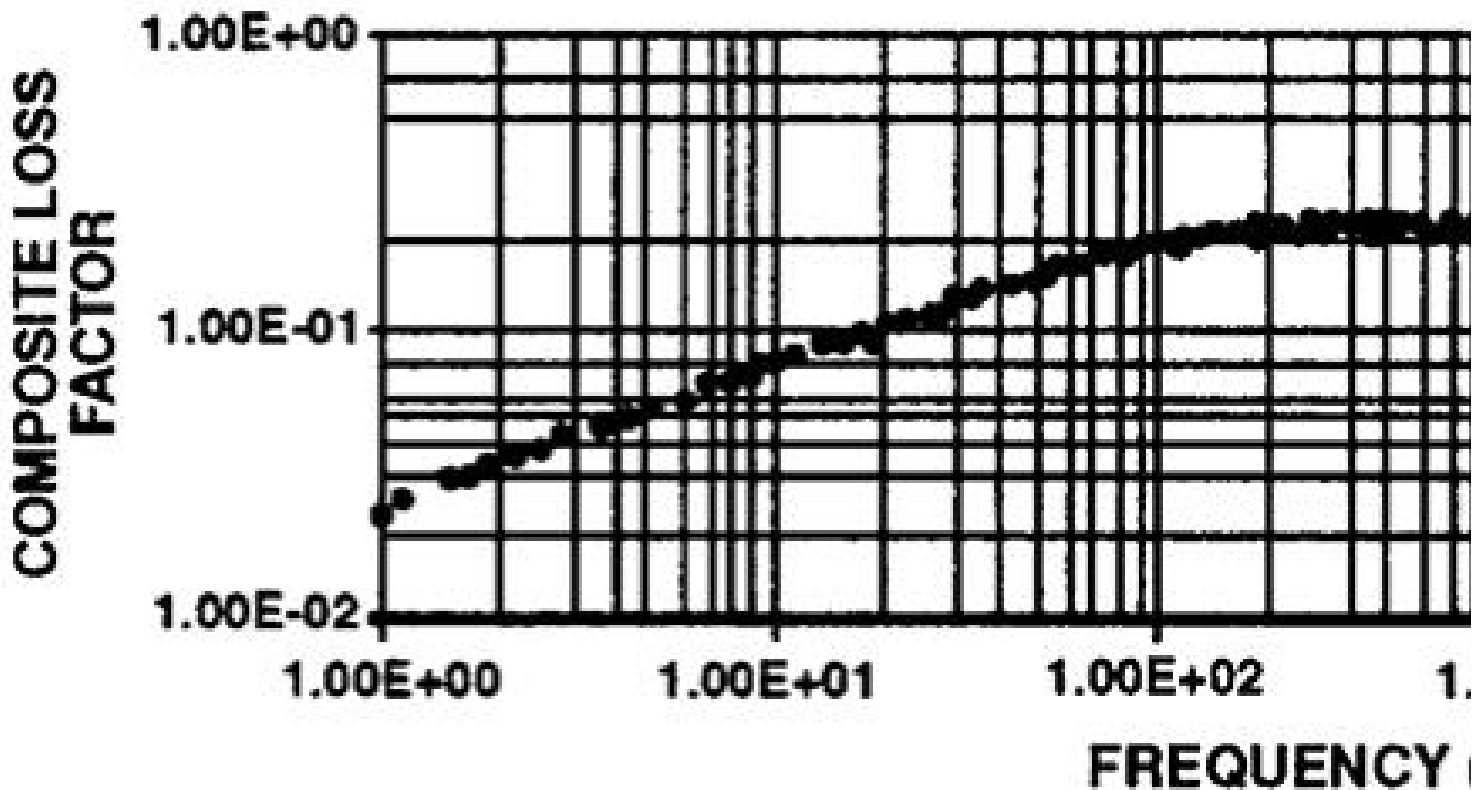
### The loss factor of a material is a dynamic property that can define damping performance:

The following data are the results of 3M damping foil 2552 being tested per ASTM E756-83. A sample was applied to a 8.0 inch by 0.5 inch by 0.06 inch steel beam. The beam was tested over a temperature range of -40° to 140°F, in increments of 10°F. Beam modes 2 through 7 were monitored for system damping measurements.



**Test Method:** The following data were obtained by doing a frequency sweep from 1 to 100 radians/sec (0.16 to 16 Hz) at 5 different temperatures: -20°, 10°, 0°, 10°, and 22°C. A 3 point bend geometry was used on the Rheometrics RSA II. Time - temperature superposition was used to create the master curve for a reference temperature of 22°C.

3M™ Damping Foil 2552 on 18 mil Stainless Steel  
T = 22°C



**Data Interpolation:**

To determine the damping properties at ambient temperature 72°F (22°C), proceed as follows:

- 1) Locate the desired frequency on the bottom HORIZONTAL scale.
- 2) Follow the chosen frequency up to the point of intersection with the plotted data.
- 3) From this intersect, go left to the vertical scale.
- 4) Read the COMPOSITE LOSS FACTOR for the chosen frequency.

**Note:** Please note that the data has been determined by combining 3M™ Damping Foil 2552 with a panel of 0.018" thick stainless steel with a hardness of T-22 and is presented as a reference to the damping that can be achieved when combined with a material of this description and tested at ambient temperature of 72°F (22°C).

**Handling/Application Information**

**Application Examples**

- Industrial applications.
- Electronic equipment and appliances.
- Reduce resonant noise, vibration and fatigue in metal, plastic panels and support structures.
- Almost anywhere plastic or metal contact with materials can result in potentially damaging vibration.

**Industry Specifications**

FAR Part 25.853(a)  
[NFPA 130 test report for details \(ASTM E162, ASTM E662, BSS 7239\)](#)

**Storage and Shelf Life**

To obtain best performance, use this product within 24 months from date of manufacture.

## Available Sizes

Attribute Name	Value
Maximum Available Width	23.5 in
Minimum Available Width	2 in

## Automotive Disclaimer

**Select Automotive Applications:** This product is an industrial product and has not been designed or tested for use in certain automotive applications, such as automotive electric powertrain battery or high voltage applications, which may require the product to be manufactured in a IATF certified facility, meet a Ppk of 1.33 for all properties, undergo an automotive production part approval process (PPAP), or fully adhere to automotive design or quality system requirements (e.g., IATF 16949 or VDA 6.3). Customer assumes all responsibility and risk if customer chooses to use this product in these applications.

## Information

**Technical Information:** The technical information, guidance, and other statements contained in this document or otherwise provided by 3M are based upon records, tests, or experience that 3M believes to be reliable, but the accuracy, completeness, and representative nature of such information is not guaranteed. Such information is intended for people with knowledge and technical skills sufficient to assess and apply their own informed judgment to the information. No license under any 3M or third party intellectual property rights is granted or implied with this information.

**Product Selection and Use:** Many factors beyond 3M's control and uniquely within user's knowledge and control can affect the use and performance of a 3M product in a particular application. As a result, customer is solely responsible for evaluating the product and determining whether it is appropriate and suitable for customer's application, including conducting a workplace hazard assessment and reviewing all applicable regulations and standards (e.g., OSHA, ANSI, etc.). Failure to properly evaluate, select, and use a 3M product and appropriate safety products, or to meet all applicable safety regulations, may result in injury, sickness, death, and/or harm to property.

**Warranty, Limited Remedy, and Disclaimer:** Unless a different warranty is specifically stated on the applicable 3M product packaging or product literature (in which case such warranty governs), 3M warrants that each 3M product meets the applicable 3M product specification at the time 3M ships the product. 3M MAKES NO OTHER WARRANTIES OR CONDITIONS, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OR CONDITION OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE, OR ARISING OUT OF A COURSE OF DEALING, CUSTOM, OR USAGE OF TRADE. If a 3M product does not conform to this warranty, then the sole and exclusive remedy is, at 3M's option, replacement of the 3M product or refund of the purchase price.

**Limitation of Liability:** Except for the limited remedy stated above, and except to the extent prohibited by law, 3M will not be liable for any loss or damage arising from or related to the 3M product, whether direct, indirect, special, incidental, or consequential (including, but not limited to, lost profits or business opportunity), regardless of the legal or equitable theory asserted, including, but not limited to, warranty, contract, negligence, or strict liability.

**Disclaimer:** 3M industrial and occupational products are intended, labeled, and packaged for sale to trained industrial and occupational customers for workplace use. Unless specifically stated otherwise on the applicable product packaging or literature, these products are not intended, labeled, or packaged for sale to or use by consumers (e.g., for home, personal, primary or secondary school, recreational/sporting, or other uses not described in the applicable product packaging or literature), and must be selected and used in compliance with applicable health and safety regulations and standards (e.g., U.S. OSHA, ANSI), as well as all product literature, user instructions, warnings, and limitations, and the user must take any action required under any recall, field action or other product use notice. Misuse of 3M industrial and occupational products may result in injury, sickness, or death. For help with product selection and use, consult your on-site safety professional, industrial hygienist, or other subject matter expert. For additional product information, visit [www.3M.com](http://www.3M.com).

## ISO Statement

This Industrial Adhesives and Tapes Division product was manufactured under a 3M quality system registered to ISO 9001 standards.