



TBP Converting, Inc.
Sikasil® WS-295 FPS PDS

PRODUCT DATA SHEET

Sikasil® WS-295 FPS

Neutral cure, field pigmentable silicone sealant

PRODUCT DESCRIPTION

Sikasil® WS-295 FPS sealant is a field pigmentable, no bleed, one component plus color pack, non-sag elastomeric, neutral cure silicone sealant for use in most common weatherproofing applications on a wide variety of materials. Meets the requirements of ASTM C920, Type S, Grade NS, Class 50, Use NT, M, G, A, O; TTS-00230C, Type II, Class A; CAN/CGSB-19.13-M87

USES

Sikasil® WS-295 FPS silicone sealant has been specifically designed for:

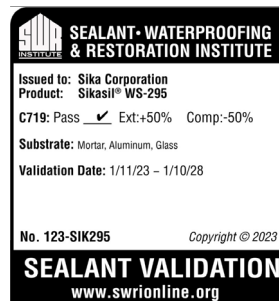
- As a weatherseal in conventional glazing, including cap, toe and heel beads.
- As a weatherseal in glass to glass butt joint glazing.
- Sealing expansion and control joints in precast concrete panels and metal curtain walls.
- Perimeter sealing of doors, windows and other building components.
- Adhering stiffeners to building panels.
- Excellent for use in unitized curtain wall systems.
- Mixed in the field with Sikaflex® / Sikasil® Universal Color-Pak.

CHARACTERISTICS / ADVANTAGES

- One-part plus color pack
- Unaffected by most atmospheric conditions
- Excellent resistance to UV and Ozone exposure
- Non-staining on most porous substrates
- Joint movement $\pm 50\%$
- Excellent adhesion to most substrates and surfaces
- Excellent gunnability in all temperatures

APPROVALS / STANDARDS

- Meets the requirements of ASTM C920, Type S, Grade NS, Class 50, Use NT, M, G, A
- SWRI validated acc. to ASTM C719 (No. 123-SIK295)
- Federal specification TT-S-00230C, Type II, Class A
- Canadian Standard CAN/CGSB 19.13-M8



PRODUCT INFORMATION

| | |
|-------------------|---|
| Packaging | 1.5 gal pails (5.7 L), Sikaflex® / Sikasil® Universal Color-Pak sold separately |
| Shelf Life | 12 months in original unopened pails. |

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|--|--|--|
| Storage Conditions | Store in unopened containers at temperatures lower than 80 °F (27 °C) | |
| Color | Universal Color Chart with 50+ field pigmentable color options. Custom colors available on request. | |
| Volatile organic compound (VOC) content | 37 g/l | |

TECHNICAL INFORMATION

| | | |
|---|--|--|
| Shore A Hardness | 25 | (7 days at 77 °F (25 °C) and 50 % R.H.) (ASTM C-661) |
| Tensile Strength | 200 psi (1.38 MPa) | (7 days at 77 °F (25 °C) and 50 % R.H.) (ASTM D-412) |
| Tensile stress at specified elongation | 55 psi (0.38 MPa) at 100 % | (7 days at 77 °F (25 °C) and 50 % R.H.) (ASTM D-412) |
| Elongation at Break | 700 % | (7 days at 77 °F (25 °C) and 50 % R.H.) (ASTM D-412) |
| Movement Capability | +/-50 % | (7 days at 77 °F (25 °C) and 50 % R.H.) (ASTM C-719) |
| Tensile Adhesion Strength | Reaches full adhesion in 7-14 days | |
| Adhesion in peel | 30 pli on aluminum, glass and concrete | (7 days at 77 °F (25 °C) and 50 % R.H.) (ASTM C-794) |
| Service Temperature | -80–350 °F (-62–176 °C) | |
| UV Exposure | Excellent | (ASTM D-1149) |
| Resistance to Weathering | Excellent | |
| Color | Staining, Color Change | None (ASTM C-510) |
| | Staining on Porous Substrates | No staining (ASTM C-1248) |

APPLICATION INFORMATION

| | | | | |
|---------------------|--|-------------|----------------------------------|---|
| Coverage | 1.5 gallon (5.7 L) Pail: Yield in Linear feet | | | |
| | Width/Depth | 1/4" | 3/8" | 1/2" |
| | 1/4" | 467.8 | | |
| | 3/8" | 307.9 | 205.2 | |
| | 1/2" | 203.8 | 153.9 | 115.5 |
| | 3/4" | 153.9 | 102.6 | 76.9 |
| | 1" | | | 57.7 |
| | 1.25" | | | 46.2 |
| | 1.5" | | | 38.5 |
| Sag Flow | no sag | | | (at 77 °F (25 °C) and 50 % R.H.) (ASTM C-639) |
| Cure Time | Tack Free Time | 50 min. | (at 77 °F (25 °C) and 50 % R.H.) | |
| | Cure Time | 7-14 days | | |
| | Full Adhesion | 7-14 days | (ASTM C-679) | |
| Tooling Time | 20–30 minutes | | | (at 77 °F (25 °C) and 50 % R.H.) |



BASIS OF PRODUCT DATA

Results may differ based upon statistical variations depending upon mixing methods and equipment, temperature, application methods, test methods, actual site conditions and curing conditions.

LIMITATIONS

- Not intended for structural sealant applications.
- Do not allow sealant to come in contact with solvent during cure.
- Do not allow sealant to come in contact with curing polyurethane sealants during cure.
- Not intended for immersion.
- Sealant may be applied below freezing temperatures if substrates are completely dry, frost free and clean. Contact Technical Service for more information.
- Do not apply when substrate temperatures are below -20 °F (-28 °C) or above 130 °F (54 °C).
- Not recommended for structural glazing applications.
- Not recommended for horizontal vehicular traffic.
- Do not apply to surfaces that will be painted as sealant surface will not hold paint.
- Do not apply to substrates that bleed oil, plasticizers or solvent.
- Do not apply to damp or wet substrates.
- Lower temperature and humidity will extend tack free and cure rates.
- Allow treated wood to age six months before application.
- Brass and copper may be discolored. Test apply prior to application.
- Test sensitive substrates, such as mirror backings, for compatibility before use.
- Do not use open cell rod in horizontal on grade joint or with E.I.F.S.

ENVIRONMENTAL, HEALTH AND SAFETY

For further information and advice regarding transportation, handling, storage and disposal of chemical products, user should refer to the actual Safety Data Sheets containing physical, environmental, toxicological and other safety related data. User must read the current actual Safety Data Sheets before using any products. In case of an emergency, call CHEMTREC at 1-800-424-9300, International 703-527-3887.

APPLICATION INSTRUCTIONS

SUBSTRATE PREPARATION

The substrate must be clean, dry, frost free, sound and free of any oils, greases or incompatible sealers, paints or coatings that may interfere with adhesion.

POROUS SUBSTRATES – clean by mechanical methods to expose a sound surface free of contamination and laitance.

NON-POROUS SUBSTRATES – for cleaning non-porous substrates, use two rag wipe method using xylene or an approved commercial solvent. Allow solvent to evaporate prior to sealant application. Strictly follow solvent manufacturer's warnings and instructions for use.

Priming

Sikasil® WS-295 FPS is designed to obtain adhesion without the use of a primer; however, certain substrates may require a primer. Test by applying the sealant and/or primer sealant combination to confirm results and proposed application methods. Refer to Technical Data Sheet for primers Sikasil® Primer-2100 and contact Technical Service for additional information.

MIXING

Cut open Sikaflex® / Sikasil® Universal Color-Pak and pour into pail. Mix using a slow speed drill (400–600 rpm) and a conventional sealant mixing paddle to disperse the color evenly for no more than three minutes, being sure to scrape down the sides during mixing. Avoid air entrapment during mixing.

APPLICATION METHOD / TOOLS

The depth of the sealant should be 1/2 the width of the joint. The maximum depth is 1/2 inch (13 mm) and the minimum is 1/4 inch (6 mm). To control joint depth, use closed cell polyethylene, non-gassing polyolefin or open cell polyurethane backer rod. If joint depth does not allow for backer rod, use polyethylene bond breaker tape to prevent three-sided adhesion. Closed cell backer rod should be 25 % larger than joint width; do not compress more than 40 %. Open cell should be compressed 40 %. Do not use open cell rod in horizontal on grade joint or with E.I.F.S.

Ready to use, apply using professional caulking gun. Do not open product container until preparation work has been completed. Apply sealant using consistent, positive pressure to force sealant into the joint. Tool sealant to create a concave joint shape and maximum adhesion. Dry tooling is recommended. DO NOT use soapy water or other liquids when tooling.

OTHER RESTRICTIONS

See Legal Disclaimer.

LEGAL DISCLAIMER

- KEEP CONTAINER TIGHTLY CLOSED
- KEEP OUT OF REACH OF CHILDREN
- NOT FOR INTERNAL CONSUMPTION
- FOR INDUSTRIAL USE ONLY
- FOR PROFESSIONAL USE ONLY

Prior to each use of any product of Sika Corporation, its subsidiaries or affiliates ("SIKA"), the user must always read and follow the warnings and instructions on the product's most current product label, Product Data Sheet and Safety Data Sheet which are available at usa.sika.com or by calling SIKA's Technical Service Department at 1-800-933-7452. Nothing contained in any SIKA literature or materials relieves the user of the obligation to read and follow the warnings and instructions for each SIKA product as set forth in the current product label, Product Data Sheet and Safety Data Sheet prior to use of the SIKA product.

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