



TBP Converting, Inc.  
Saint-Gobain Norseal Silicone 9030-9070 Series

## 9030-9070 SERIES

### Solid Silicone Rubber (Roll Format)

**Saint-Gobain® Norseal®** 9030-9070 solid silicone is a general purpose silicone rubber manufactured in 36 in. × continuous length form. It is available in degrees of hardness ranging from relatively soft 30 durometer to relatively hard 70 durometer on the Shore A scale. It is manufactured in different formulations to provide a choice of physical properties and cost considerations. **Norseal** 9030-9070 withstands temperatures from -100°F to +500°F. Other benefits include extremely long life, gasket reliability and non-toxicity.

**Norseal** solid silicone products are specially designed to provide the following features:

- Smooth, defect-free surface
- Low compression set
- Low outgassing
- Excellent release characteristics
- Long service life
- Good chemical and fluid resistance
- Capable of meeting ZZ-R-765, class 2A and 2B
- Capable of meeting Federal Specification A-A-59588 Class 2A, 2B
- Capable of meeting specification AMS-3300
- Product 9050 meets FDA 21 CFR 177.2600

### Available Sizes

Standard thickness: .031, .063, .094 and .125 in.

Master roll size: 36 in. (914 mm) × continuous length

Special thickness and roll sizes also available.



### APPLICATIONS

- MRI/CAT scan cabinets
- Flood lights and spotlights
- Commercial appliances
- Dielectric barriers
- L bar sealer
- Solder equipment
- Kitchen cabinetry lamination

**Norseal 9030-9070 Series — Properties**

(Formerly known as COHRLastic 9030-9070)

Performance tests are run using standard test procedures. The values presented are typical values and should not be used for specification purposes.

Property	Test Method	9030	9040	9050	9060	9070
Durometer: Shore A	ASTM D2240	30	40	50	60	70
Tensile Strength: psi	ASTM D412	850	900	900	700	750
Tear Strength	ASTM D624	40	80	75	50	65
Elongation: %	ASTM D412	500	500	400	200	160
Compression Set: %, 70 hours@302°F	ASTM 395	15	15	15	20	20
Dielectric Strength: volts/mil	—	500	500	500	500	500
Thermal Conductivity: BTU, in./hr.ft. <sup>2</sup> °F	—	1.3	1.3	1.3	1.3	1.3
Temperature Range: °F	—	-100 - +500	-100 - +500	-100 - +500	-100 - +500	-100 - +500
Color	—	Red	Red	Red/Black	Red	Red

**Norseal 9030-9070 — Standard Roll Sizes**

Product No.	Thickness in. (mm)
9030	.031, .063, .094, .125 (.79, 1.59, 2.38, 3.18)
9040	.031, .063, .094, .125 (.79, 1.59, 2.38, 3.18)
9050 Red/Black)	.031, .063, .094, .125 (.79, 1.59, 2.38, 3.18)
9060	.031, .063, .094, .125 (.79, 1.59, 2.38, 3.18)
9070	.031, .063, .094, .125 (.79, 1.59, 2.38, 3.18)

Roll width: 36 in. x continuous length

**Options** (subject to minimum order requirements)

Powder-free interleaf liner added for ease in winding.

Acrylic (or silicone) pressure-sensitive adhesive (PSA) available in sheet format only (see **Norseal** Silicone Elastomer Adhesive Option data page for details).

**Important Instructions**

Because **Saint-Gobain** cannot anticipate or control every potential application, we strongly recommend testing of this product under individual application conditions prior to commercial use.

When using PSA option, surfaces must be clean and free of oil, grease, moisture, dust and dirt. Isopropyl alcohol is good for cleaning the surface. Do not remove liner until tape is in proper position. Avoid touching adhesive surface before application.

Recommended service temperature of the silicone elastomer is between -100°F to 500°F (-73°C to 260°C).

**Shelf Life**

120 months from date of shipment for base material when stored in original packaging at temperatures up to 70°F (21°C), < 50% relative humidity, and away from direct sources of heat and direct sunlight. (See the applicable data sheets for pressure sensitive adhesive options).



**IMPORTANT:** It is the user's responsibility to ensure the suitability and safety of Saint-Gobain products for all intended uses and that the materials to be used comply with all applicable regulatory requirements. Saint-Gobain assumes no responsibility for any product failures that occur due to misuse of the materials it provides arising out of the design, fabrication or application of the products into which the materials are incorporated.

**WARRANTY:** For a period of 6 months, Saint-Gobain warrants this product(s) to be free from defects in manufacturing. The only obligation under any applicable product warranty will be to replace any portion proving defective, or at our option, to refund the purchase price thereof. SAINT-GOBAIN DISCLAIMS ALL IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE.

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