



TBP Converting, Inc.  
Tesa 4968 PDS

## tesa® 4968

### Double-sided filmic tape

tesa® 4968 is a white double-sided self-adhesive tape consisting of a PVC-backing and a tackified acrylic adhesive.

tesa® 4968 features:

- An outstanding adhesion level, even to critical low surface energy materials such as PP and PE
- Immediate functionality of the laminated bond due to excellent initial tack
- A light- and age-resistant acrylic adhesive

## Main Application

- Mounting of non-heated exterior car mirrors onto the holding plate
- Mounting of mouldings and decorative trim parts in the furniture industry

## Technical Data

▪ Backing material	PVC film	▪ Type of adhesive	tackified acrylic
▪ Color	white	▪ Elongation at break	130 %
▪ Total thickness	295 µm 11.6 mils	▪ Tensile strength	30 N/cm 17.1 lbs/in

## Adhesion to

▪ Steel (initial)	12.5 N/cm 114.2 oz/in	▪ Steel (after 14 days)	21.2 N/cm 193.7 oz/in
▪ ABS (initial)	13.1 N/cm 119.7 oz/in	▪ ABS (after 14 days)	21.5 N/cm 196.4 oz/in
▪ PC (initial)	13.8 N/cm 126.1 oz/in	▪ PC (after 14 days)	24.6 N/cm 224.8 oz/in
▪ PET (initial)	9.6 N/cm 87.7 oz/in	▪ PET (after 14 days)	12.7 N/cm 116 oz/in
▪ PP (initial)	11.0 N/cm 100.5 oz/in	▪ PP (after 14 days)	14.1 N/cm 128.8 oz/in

## Properties

▪ Temperature resistance short term	70 °C 158 °F	▪ Resistance to chemicals	●●●
▪ Tack	●●●	▪ Softener resistance	●●
▪ Ageing resistance (UV)	●●●	▪ Static shear resistance at 73,4 °F	●●●
▪ Humidity resistance	●●●●	▪ Static shear resistance at 104 °F	●●

Evaluation across relevant tesa® assortment: ●●●● very good ●●● good ●● medium ● low



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### Additional Information

Liner variants:

PV0 brown glassine paper (71 µm)

PV4 white PE-coated paper (122 µm)

PV6 red MOPP-film (80 µm)