



TBP Converting, Inc.  
Saint Gobain 3320, 4032 & 4050 PDS

## 3320, 4032 & 4050

### Reinforced Solid Silicone Rubber

**Saint-Gobain® Norseal®** reinforced solid silicone with fiberglass is a dimensionally stable, durable material for press pads, belting and gasketing. 3320 was developed to meet AMS 3320 standards and features lubricating oil resistance and excellent compression set resistance. 4032 and 4050 are thin, flexible and abrasion resistant for general purpose use and expansion joints.

**Norseal** reinforced solid silicone products are specially designed to provide the following features:

- Balanced coating provides two working surfaces
- Smooth, defect-free surface
- Low compression set
- Low outgassing
- Dimensionally stable
- Long cycle life in press pad applications
- Conformable

### Available Sizes

Standard thickness: see roll size chart on following page

Master roll size: 36 in. (914 mm) x continuous lengths

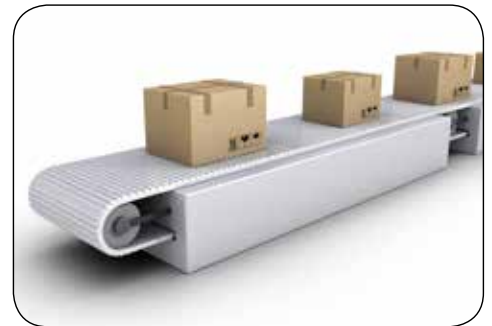
Special thickness and roll sizes also available.

### Available Sizes

Standard thickness: .020, .030, .045, .062, .090 and .120 in.  
(.5, .8, 1.1, 1.6, 2.3, and 3.0 mm)

Master roll size: 56 in. (1422 mm) width. Slit rolls also available.

Standard roll length varies with thickness.



### APPLICATIONS

- Flexible circuit boards
- Printed circuit boards
- Conveyor belts
- Expansion joint construction
- High pressure gaskets
- Duct work clamps

**Norseal 3320, 4032 & 4050 - Properties**

(COHRLastic® 3320, 4032 & 4050)

Performance tests are run using standard test procedures. The values presented are typical values and should not be used for specification purposes.

Property	Test Method	3320	4032	4050
Durometer with Fabric	ASTM D2240	.062 = 74 .093 = 66 .125 = 65	81	75
Durometer with Rubber Compound	ASTM D2240	50	50	50
Elongation: %	ASTM D751	<10	<10	<10
Tensile Strength Wrap: ppi	ASTM D751	300	300	300
Fiberglass Thickness: in.	ASTM D751	.014	.014	.014
Weight Loss, 4 hours @400°F: %	ASTM D573	1.5	1	1.5
Temperature Range: °F	-	-100 – +500	-100 – +500	-100 – +500
Color	-	Red	Gray	Gray

**Norseal 3320, 4032 & 4050 - Standard Roll Sizes**

Product No.	Thickness in. (mm)
3320	.063, .094, .125 (1.59, 2.38, 3.18)
4032	.031 (.79)
4050	.05 (1.27)

Roll width: 36 in. x continuous length

**Options** (subject to minimum order requirements)

Talc-free interleaf liner for ease in winding.

Acrylic (or silicone) pressure-sensitive adhesive (PSA) available in sheet format only (see **Norseal** Silicone Elastomer Adhesive Option data page for details).

**Important Instructions**

Because **Saint-Gobain** cannot anticipate or control every potential application, we strongly recommend testing of this product under individual application conditions prior to commercial use.

When using PSA option, surfaces must be clean and free of oil, grease, moisture, dust and dirt. Isopropyl alcohol is good for cleaning the surface. Do not remove liner until tape is in proper position. Avoid touching adhesive surface before application.

Recommended service temperature of the silicone elastomer is -100°F to 500°F (-73°C to 260°C).

**Shelf Life**

10 years after the date of sale for base material when stored in original packaging at temperatures up to 70°F (21°C) and 50% relative humidity (for optional PSA, see other data sheets).