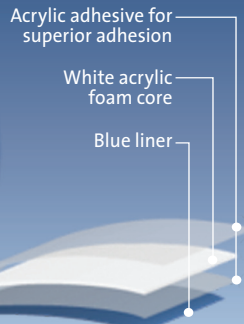
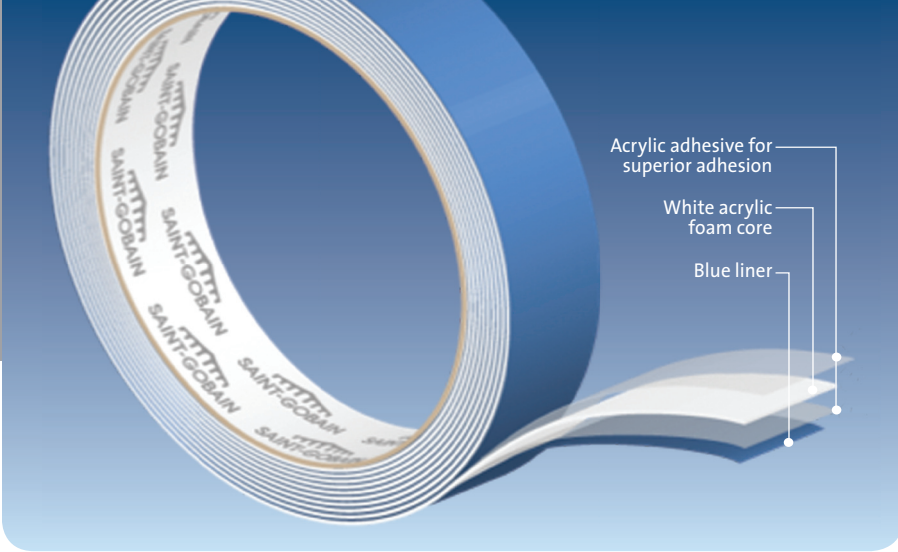




TBP Converting, Inc.  
Norbond A7400



**NORBOND™** 

**A7400 Series**

Providing durable, long-lasting security

## White, Double-Sided, Acrylic Foam Tape

Saint-Gobain NORBOND™ A7400 series is a white, double-sided, coated acrylic foam tape with outstanding viscoelastic and adhesion properties. It offers ideal bonding performance for many interior and exterior industrial applications where white aesthetics is important. A7400 is formulated for durable, long-lasting adhesion to high surface energy substrates.

The A7400 series viscoelastic core is specially designed to provide the following features:

- Great conformability and stretching
- Resistance to weathering degradation (UV and high temperature)
- Excellent performance in T-block and dynamic shear
- Outstanding static shear adhesion
- Durable adhesion at elevated temperatures
- Shock and stress absorption

### Available Sizes

Standard thickness: 0.6, 1.1 and 2.0 mm

Master roll size: 800 mm x 33 m, 30 m, 15 m

Special thickness and roll sizes also available.



### Applications

- Hinges, handles and control elements for appliances
- Mirror mounting
- Roof panel bonding on truck cabs
- Industrial machinery components

## NORBOND™ A7400 Series – Properties

Performance tests are run using standard test procedures. The values presented are typical values and should not be used for specification purposes.



NORBOND A7400								
Thickness	90° Peel Adhesion <sup>1</sup> (3-day dwell)				T-Block <sup>2</sup>	Dynamic Shear <sup>3</sup>	Static Shear <sup>4</sup>	Service Temperature
Without Liner	Glass	Aluminum	Stainless Steel	PMMA	Aluminum	Stainless Steel	Stainless Steel	
mm	N/cm (lb/in)	N/cm (lb/in)	N/cm (lb/in)	N/cm (lb/in)	N/cm <sup>2</sup> (lb/in <sup>2</sup> )	N/cm <sup>2</sup> (lb/in <sup>2</sup> )	7 days/1 kg	
0.6	27 (15)	42 (24)	25 (14)	22 (13)	82 (118)	50 (72)	Pass	-40°F to 248°F (-40°C to 120°C)
1.1	35 (20)	55 (32)	35 (20)	28 (16)	72 (104)	51 (74)	Pass	-40°F to 248°F (-40°C to 120°C)
2.0	41 (23)	68 (39)	43 (24)	31 (17)	73 (106)	43 (63)	Pass <sup>5</sup>	-40°F to 248°F (-40°C to 120°C)

<sup>1</sup> Based on ASTM D3330  
<sup>2</sup> Based on ASTM D897

<sup>3</sup> Based on ASTM D1002  
<sup>4</sup> Based on ASTM D3654

<sup>5</sup> 750 g

### Options (subject to minimum order requirements)

Liner: A variety of substrate options (thickness, polymer, color, graphic printed) and release level options are available upon request.

### Important Instructions

- Because Saint-Gobain cannot anticipate or control every potential application, we strongly recommend testing of this product under individual application conditions prior to commercial use.
- Surfaces must be clean and free of oil, grease, moisture, dust and dirt. Isopropyl alcohol is good for cleaning the surface.
- Apply a uniform pressure of 15 psi (103 kPa) to promote good contact between the material to be bonded and the tape. The application temperature should be between 60°F and 125°F (16°C to 52°C). It is not recommended to apply these tapes at temperatures below 60°F (16°C), as the adhesive does not flow in this condition and can result in poor bonding.
- The adhesion between the substrate and the tape increases with time, typically reaching final bond strength in 72 hours. Heating the product above 105°F (40°C) will accelerate the adhesion process.

### Shelf Life

12 months after the date of manufacture when stored in original packaging at temperatures up to 70°F (21°C) and 50% relative humidity.



### Need more adhesion? Stick with Saint-Gobain TITE-R-BOND™ Adhesion Promoters.

TITE-R-BOND™ adhesion promoters are designed to work in conjunction with acrylic, pressure-sensitive adhesive systems (such as those used on A7400 bonding tapes). TITE-R-BOND™ improves bonding on substrates that resist adhesion. It can be used to develop an immediate quick-stick and generally improves pressure-sensitive acrylic adhesive systems. This enhances adhesion to irregular and curved surfaces. Various formulations are available for specific substrates.

NORBOND™ is a trademark of Saint-Gobain Performance Plastics.

The data and details in this document were correct and up-to-date at the time of printing and are intended to provide information on our products and their possible applications. It is the user's responsibility to obtain the latest version of the product data sheet. This data sheet is not a specification and does not assure specific product characteristics or make reference to the suitability of the product for a specific application. Because Saint-Gobain cannot anticipate or control every application, we strongly recommend testing of this product under individual application conditions. The application, use and conversion of this product are the user's responsibility.

Limited Warranty: For a period of 6 months from the date of first sale, Saint-Gobain Performance Plastics warrants this product(s) to be free from defects in manufacturing. Our only obligation will be to provide replacement product for any portion proving defective, or at our option, to refund the purchase price thereof. User assumes all other risks, if any, including the risk of injury, loss or damage, whether direct or consequential, arising out of the use, misuse, or inability to use this product(s).

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