



TBP Converting, Inc.
Saint Gobain V780 Series PDS

V780 SERIES

Medium, Closed-Cell, Polyvinyl Chloride Foam

Saint-Gobain® Norseal® V780 medium density foam sealant combines a closed-cell polyvinyl chloride foam substrate with a one-sided, pressure-sensitive adhesive. **Norseal** V780 series has been specifically formulated to provide superior performance with a reduced density foam and is ideal for applications such as small appliance seals, corrugated wall seals, machinery enclosures, buses and off-road vehicles, HVAC seals, and window and door seals.

The **Norseal** V780 series is specially designed to provide the following features:

- Multipurpose medium density closed cell foam uses less material to achieve a positive seal
- Meets FMVSS 302 flammability standard
- Prevents water infiltration on irregular surfaces
- Resistant to weather, fungi and oxidation
- Broad service temperature range
- Dimensionally stable

Available Sizes

Standard thickness: .063, .125, .188, .25 and .375 in. (1.6, 3.2, 4.8, 6.4 and 9.5 mm)

Master roll size: 56 in. (1422 mm) width. Length varies with thickness.

Special thickness and roll sizes also available.



APPLICATIONS

- Truck body seal
- Corrugated wall panels
- Street lighting
- Small appliances
- Door and window seals
- Machinery enclosures
- Buses and off-road vehicles
- Concrete forms
- HVAC seals



Norseal V780 Series – Properties

Performance tests are run using standard test procedures. The values presented are typical values and should not be used for specification purposes.

Property	Test Method	Value or Rating
Density lbs./cu. ft. (kg/m ³)	ASTM D-1667	9 (144)
Hardness: Shore 00	ASTM D-2240	28
Force to Compress: psi (kPa)*	ASTM D-1667	3.5 (24)
Compression Deflection: psi (kPa)*	ASTM D-1667	2.5 (17)
Compression Set: % lost fr. orig. ht.*	NTP-37	5
Water Absorption (% by volume)*	NTP-35	2.5
90° Peel Adhesion: oz./in (N/m) 15 min. dwell	PSTC-2	16 (175)
Elongation %	ASTM D-412 Die A	135
Tensile: psi (kPa)	ASTM D-412 Die A	49 (338)
Thermal Conductivity: BTU, in./hr.ft. ² °F	ASTM C-518	0.28
Foam Color	-	Black

* Based on 30% compression
NTP: Internal Test Procedure

Options (subject to minimum order requirements)

Adhesive base: No adhesive, available upon request.

Liner: Permanent Mylar available upon request.

Important Instructions

Because **Saint-Gobain** cannot anticipate or control every potential application, we strongly recommend testing of this product under individual application conditions prior to commercial use. The product contains plasticizer, which may adversely affect some plastics.

Surfaces must be clean and free of oil, grease, moisture, dust and dirt. Isopropyl alcohol is good for cleaning the surface. Do not remove liner until tape is in proper position. Avoid touching adhesive surface before application. The adhesive is intended for positioning during the assembly process. The foam tape is secured in the joint by compression of the adjacent substrates.

The application temperature should be between 40°F and 125°F (4°C to 52°C). It is not recommended to apply these sealants at temperatures below 40°F (16°C), as the adhesive does not flow in this condition and can result in poor bonding. Recommended service temperature is between -15°F to 160°F (-26°C to 71°C).

Shelf Life

6 months after the date of sale when stored in original packaging at temperatures up to 70°F (21°C) and 50% relative humidity.



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Norseal V780 – Standard Roll Sizes

Product No.	Thickness in. (mm)	Length ft. (m)
V782	.063 (1.6)	200 (61)
V784	.125 (3.2)	100 (30.5)
V786	.188 (4.8)	50 (15.2)
V788	.25 (6.3)	50 (15.2)
V7812	.375 (9.5)	25 (7.6)

3" I.D. cardboard cores standard

IMPORTANT: It is the user's responsibility to ensure the suitability and safety of Saint-Gobain products for all intended uses and that the materials to be used comply with all applicable regulatory requirements. Saint-Gobain assumes no responsibility for any product failures that occur due to misuse of the materials it provides arising out of the design, fabrication or application of the products into which the materials are incorporated.

WARRANTY: For a period of 6 months, Saint-Gobain warrants this product(s) to be free from defects in manufacturing. The only obligation under any applicable product warranty will be to replace any portion proving defective, or at our option, to refund the purchase price thereof. SAINT-GOBAIN DISCLAIMS ALL IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE.

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